GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A473 UNS S30815

Standard Specification for Stainless Steel Forgings

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A473 UNS S30815 Stainless Steel Forgings

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Forging

Chemical Composition		
Carbon	C %	0.100 max.
Manganese	Mn %	0.800 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.030 max.
Silicon	Si %	1.400 - 2.000
Chromium	Cr %	20.000 - 22.000
Nickel	Ni %	10.000 - 12.000
Nitrogen	N %	0.140 - 0.200
Cerium	Ce %	0.030 - 0.080
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	600 min.
Yield Strength in Mpa	310 min.
Elongation in %	40 min.
Reduction of Area in %	50 min.
Hardness in HRC	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
142368 2368	SS	Sweden	Steel
4955 X 7 CrNiSiNCe 21 11	ISO	International	Steel
A 182 F 45	ASTM	USA	Steel and Pipe
A 213 S30815	ASTM	USA	Steel and Tubing
A 240 S30815	ASTM	USA	Plate, Sheet and Strip
SA-182 F45	ASME	USA	Steel and Pipe
SA-240 UNS S30815	ASME	USA	Plate, Sheet and Strip

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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